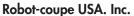
robot & coupe®





P.O. Box 16625, Jackson, MS 39236-6625 264 South Perkins St., Ridgeland, MS 39157 e-mail: info@robotcoupeusa.com - website: www.robotcoupeusa.com Phone: 1-800-824-1646 • Blixer® 2

robot a coupe

Blixer'3 Series D 3% Qt

• Blixer® 3 Series D

Blixer® 4 Series A

Blixer® 4 V. Series A

SUMMARY

- WARRANTY
- IMPORTANT WARNING
- INTRODUCTION TO YOUR NEW
 EMULSIFIER-MIXER Blixer® 2 •
 Blixer® 3 Blixer® 4 Blixer® 4 V.
- SWITCHING ON THE MACHINE
 - Advice on electrical connections
 - Control panel
- ASSEMBLY
- **OPERATION**
- CLEANING
 - Motor unit
 - Blade
 - Wiper assembly

MAINTENANCE

- Blade
- Motor seal
- Bowl locking washer
- Wiper assembly

TECHNICAL SPECIFICATIONS

- Weight
- Dimensions
- Working height
- Noise level
- SAFETY
- SERVICE
- TECHNICAL DATA
 - Parts diagram
 - Electrical diagram

ROBOT COUPE U.S.A., INC. LIMITED WARRANTY

YOUR NEW ROBOT COUPE PRODUCT IS WARRANTED TO THE ORIGINAL PURCHASER FOR A PERIOD OF ONE YEAR FROM THE DATE OF PURCHASE.

This LIMITED WARRANTY is against defects in the material and/or workmanship, and includes labor for replacement of defective parts, provided repairs are performed by an authorized service agency (see attached list).

The Customer must inform the Service Agency of the possibility of warranty coverage and provide a copy of the dated sales or delivery receipt BEFORE WARRANTY REPAIRS ARE BEGUN.

Replacement parts and accessories are warranted for ninety (90) days from the date of purchase when purchased separately and will be verified by dated sales receipt OR packing slip which lists that item.

All parts or accessories replaced under warranty must be returned to the Service Agency.

THE FOLLOWING ARE NOT COVERED BY THE ROBOT COUPE U.S.A. INC. LIMITED WARRANTY:

- 1 Damage caused by abuse, misuse, dropping, or other similar damage caused by or resulting from failure to follow assembly, operating, cleaning, user maintenance or storage instructions.
- **2** Labor to sharpen and/or replacements for blades that have become blunt, chipped or worn after a normal or excessive period of use.
- **3** Materials or labor to replace or repair scratched, stained, chipped, pitted, dented or discolored surfaces, blades, knives, attachments or accessories.
- **4** Any alteration, addition, or repair that has not been carried out by the company or an approved service agency.
- **5** Transportation of the appliance to or from an approved service agency.
- **6** Labor charges to install or test new attachments or accessories (i.e., bowls, plates, blades, attachments), which have been replaced for any reason.

- **7 -** The cost of changing direction-of-rotation of three-phase electric motors (Installer is responsible).
- **8** SHIPPING DAMAGES. Visible and/or hidden damage is the responsibility of the freight carrier. The consignee must inform the carrier and consignor immediately, or upon discovery in the case of hidden defects.

KEEP ALL ORIGINAL CONTAINERS AND PACKING MATERIALS FOR CARRIER INSPECTION.

Neither ROBOT COUPE U.S.A., INC. nor its affiliated companies or any of its distributors, directors, agents, employees, or insurers will be liable for indirect damage, losses, or expenses linked to the appliance or the inability to use it.

The ROBOT COUPE U.S.A., INC. warranty is given expressly and in lieu of all other warranties, expressed or implied, for merchantability and for fitness toward a particular purpose and constitutes the only warranty made by ROBOT COUPE U.S.A., INC.

IMPORTANT WARNING



WARNING: In order to limit accidents such as electric shocks, personal injury or fire, and in order to limit material damage due to misuse of the appliance, please read these instructions carefully and follow them strictly. Reading the operating instructions will help you know your appliance and enable you to use the equipment correctly. The operation manual should be kept within easy access to all users for reference and should be read completely by all first time users of the machine.

UNPACKING

- Carefully remove the equipment from the packaging and take out all the boxes or packets containing attachments or specific items.
- WARNING: some of the parts are very sharp e. g. blades... etc.

INSTALLATION

- We recommend that you install your machine on a stable solid base at a comfortable working height.
- Machine must be operated and stored in a location not subject to water drips or spray or explosive vapors.

CONNECTION

- Always check that your power supply corresponds to that indicated on the serial number plate and that it is properly sized.
- Always connect the machine to a grounded outlet with GFCI (ground fault circuit interrupt) protection.

HANDLING

• Always wear cut-resistant gloves when handling the cutter blade.

ASSEMBLY PROCEDURES

• Follow the various assembly procedures carefully (see page 6) and make sure that all the attachments are correctly positioned.

USE

- The machine must not be modified in any way from its original configuration.
- Operating times of 5 minutes or longer can cause processed food to increase to temperatures above 125° F (52° C).
- Never tamper with, or defeat the purpose of the locking and safety systems.
- Do not put nonfood objects in the bowl
- Do not leave the machine running unattended.

CLEANING

- Always unplug your machine before cleaning.
- Always clean the machine and attachments at the end of each use.
- Never place the motor unit in water.
- For parts made of aluminum alloys, use cleaning detergents suitable for aluminum.

• For plastic parts, do not use detergents that are too alkaline (i.e., containing too much caustic soda or ammonia...).

Robot Coupe can in no way be held responsible for the user's failure to follow the basic rules of cleaning and maintenance.

MAINTENANCE

- Always unplug the appliance before servicing.
- Check the seals regularly and ensure that the safety devices are in good working order.
- It is particularly important to maintain and check the attachments since certain products contain corrosive agents e.g. citric acid.
- NOTICE: Never operate the appliance if the power cord or plug has been damaged.
- If the machine fails to operate as described in this manual, or if the machine malfunctions in any way, remove the machine from use and have it serviced. Additionally, discard all food processed at the time of the malfunction.
- Contact your local Authorized Service Agency if something appears to be wrong.

INTRODUCTION TO YOUR NEW EMULSIFIER-MIXER Blixer® 2 • Blixer® 3 • Blixer® 4 • Blixer® 4 V.

ROBOT-COUPE has developed a new concept in appliances: the **Blixer**®.

The Blixer® combines the features of two well-known appliances: the cutter and the blender-mixer.

The Blixer® is perfectly geared to professional needs. It can perform a number of tasks that you will soon discover as you use it.

The Blixer® will make it easy to prepare mixed liquid or semi-liquid, raw or cooked meals.

The Blixer® replaces the blender which has never been entirely satisfactory because it cannot process solid foods.

Thanks to its simple design, all components requiring frequent handling for maintenance or cleaning can be fitted and removed quickly.

To make things easier for you, this manual gives a breakdown of all the various assembly operations.

This manual contains important information designed to help the user get the most out of the emulsifier-mixer Blixer[®].

We therefore recommend that you read it carefully before using your machine.

SWITCHING ON THE MACHINE

ADVICE ON ELECTRICAL CONNECTION

Before plugging in, make sure your power supply corresponds to that indicated on the machine's serial number plate.

WARNING

This appliance must be plugged into an grounded socket (risk of electrocution).

Your Blixer® 2 • Blixer® 3 • Blixer® 4 • Blixer® 4 V. is fitted with a single phase motor.

It comes with a power supply cord which plugs into a standard 120V/60Hz, 15 Amp grounded power outlet.

CONTROL PANEL

Red knob = "Off" switch.

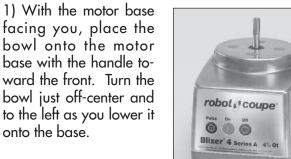
Green knob = "On" switch.

Black knob = "Pulse" control.

Blixer® 2 • Blixer® 3 • Blixer® 4 : 1 speed 3450 rpm.

Blixer® 4 V.: Variable speed: 300 to 3600 Rpm

ASSEMBLY





2) Then, turn the bowl back to the right (counterclockwise) locking it onto the motor base tabs.

5) Locate the downward-facing tab on the bowl lid. Place the lid on the bowl with the tab over the bowl handle, then lock the bowl clamps over the lid.

3) Place the blade assembly onto the motor shaft. Rotate the blade assembly until it drops into place. The bottom blade should be level with and just off the bottom of the bowl.





arm handle, lining it up with the arrow.
Hold the scraper arm in place with one hand.
With the other hand, press down on the scraper arm handle, in order to compress the two lid

wipers, and turn in an

clockwise direction.

4) Position the scraper



OPERATION

THE UNIT SHOULD BE OFF EXCEPT WHEN PROCESSING IS UNDERWAY. It is recommended that the machine be operated on a 50% duty cycle. This is easily accomplished since the preparation time (cleaning, coring, peeling, and loading) takes longer than the processing time. This will increase the life of your machine.

When running frozen products in the bowl attachment, the size of the product should not exceed 1 inch (2.5 cm).

The Blixer® will enable you to perform all your cutting tasks in minimum time; we recommend therefore that you keep a close eye on the mixture in order to obtain the desired results.

HOSPITAL USES:

SPOON FEEDING

- Minced foods: meat, fish... Vegetable purees
- Mousses: vegetables, fish... Compotes of stewed fruit

SEMI-LIQUID FEEDING

This simply entails diluting spoon-feeding preparations:

- Minced meat + gravy
 Puree + liquid (broth, milk...)
- Soups / creamed soups Fruit compotes + syrup or water

LIQUID FEEDING (for use via tubes)

• Soups and any preparations that can be liquidized.

RESTAURANTS AND DELICATESSEN:

- Butter mixtures: snail butter, salmon butter, anchovie butter...
- Sauces: green sauce, mayonnaise, remoulade, ailloli, emulsify sauces with tomatoes, cream, parsley...
- Grinding for bisque: lobster, scampi, seashells...
- Grinding: herbs, seeds, powders....
- Mixing: homogeneization of creams, mixed components, varied ingredients...

CLEANING

WARNING

As a precaution, always unplug your appliance before cleaning it (risk of electrocution).

MOTOR UNIT

Never immerse the motor unit in water. Clean it with a damp cloth or sponge.

IMPORTANT

Check that your detergent is suitable for cleaning plastic parts. Some washing agents are too alkaline (e.g. high levels of caustic soda or ammonia) and totally incompatible with certain types of plastic, causing them to deteriorate rapidly.

Cleaning of the motor base assembly must be done with care.

First unplug the unit. A sponging with a cloth lightly soaked (not dripping) in a mild detergent is acceptable, making sure the water is not permitted to penetrate the shaft seal or around the switches. Clean around the shaft seal with a small brush, taking care to remove all food. Do not forget to clean the motor shaft. Rinse the motor base first using a cloth lightly dampened (not dripping) with water, then with a sanitizing solution, and dry the machine with a soft cloth removing all liquids from seal areas.

WARNING: NEVER USE PURE BLEACH.

Always dilute the detergent following the instructions given by the manufacturer.

Clean per the following instructions or as required by local health department regulations.

BLADE

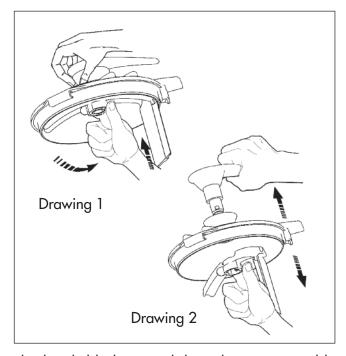
The blade cap should be removed for cleaning if necessary. Wear cut-resistant gloves when removing the cap. Put a screwdriver or similar tool into the blade assembly from the bottom, and knock the cap out the top.

WIPER ASSEMBLY

Position the scraper arm handle, lining it up with the arrow.

Hold the scraper arm in place with one hand.

With the other hand, press down on the scraper arm handle, in order to compress the two lid wipers, and turn in an anticlockwise direction.



The bowl, blade, cap, lid, and wiper assembly are dishwasher safe. They can be washed in a dish machine or three-tank system pot sink. Pre-rinse the attachments before washing to remove any bulk food on the parts. A stiff bristle brush

or power sprayer faucet attachment is effective in knocking the food out of the crevices as a pre-rinse procedure. The washer should have an industrystandard wash, rinse and sanitization cycle. Allow the parts to air-dry after sanitizing and before reassembly.

NOTE: The high temperatures of dish machines will tend to shorten the life of the plastic and rubber parts. Hand washing using a three-pot sink will provide for the longest life of these parts. Wear cut-resistant gloves when cleaning the blade.



• BLADE

The quality of the cut depends mainly on the sharpness of your blades and the degree of wear. The blades are actually wearing parts, which should be replaced occasionally to ensure consistent quality in the final product.

MOTOR SEAL

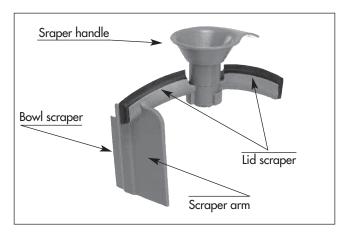
An examination should be made periodically to assure that a seal against liquids is being maintained around the motor shaft. With proper care and depending on use, the seal should last for a year or more. However, it can and should be replaced whenever wear or erosion is noted or minimally once every three to six months. It is recommended that the seal be replaced by an authorized repair agency.

• BOWL LOCKING WASHER

The bowl locking washer is located below the bowl and holds the bowl in place. If it becomes worn, it needs to be replaced.

WIPER ASSEMBLY

The assembly includes three rubber wipers. They will need to be replaced when they become worn. Replacements are available.

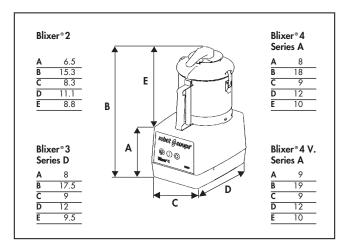


TECHNICAL SPECIFICATIONS

• WEIGHT (Lbs)

	Net	Gross
Blixer® 2	21.6	24.3
Blixer® 3 Series D	25.4	28.7
Blixer® 4 Series A	29.8	33,0
Blixer®4 V. Series A	29.8	33,0

DIMENSIONS (in inches)



WORKING HEIGHT

We recommend that you position the Blixer® on a stable worktop so that the upper edge of the cutter bowl is at a height of between 47 and 51 inches.

NOISE LEVEL

The equivalent continuous sound level when the Blixer[®] is operating on no-loads is less than 70 dB (A).

SAFETY

M WARNING

The blades are extremely sharp. Handle with care.

The Blixer® 2, Blixer® 3, Blixer® 4 and Blixer® 4 V. are fitted with a safety device and motor braking system. When you open the lid, the motor stops. To restart the machine, simply close the lid and press the green button.

Allow the blades to come to a complete stop before opening the lid so that liquids will not splash.

In addition, the Blixer® 2, Blixer® 3 and the Blixer® 4 are equipped with a **thermal protector** insert in the motor winding which automatically stops the motor is the machine is overloaded.

If this happens, allow the machine to cool completely before restarting. The thermal protector will reset automatically.

The Blixer® machines are equiped with a **manually** resetable overloaded circuit-breaker. If the machine is overloaded, the breaker will trip. If this

occurs, allow the machine to cool completely, then reset the breaker located on the motor base.

Try to restart. If the machine will not start, remove the bowl, reduce the amount of food being processed, and try again.



REMEMBER

Never try to override or defeat the purpose of, the locking and safety systems.

Never put nonfood objects into the bowl.

Do not overload the machine.

Never leave the machine running unattended.

SERVICE

See warranty first then;

Should your unit require service, check with your distributor to see where local service is available. If not or if you wish your unit to be serviced at the factory, call for return instructions and ship the unit prepaid to our factory address.

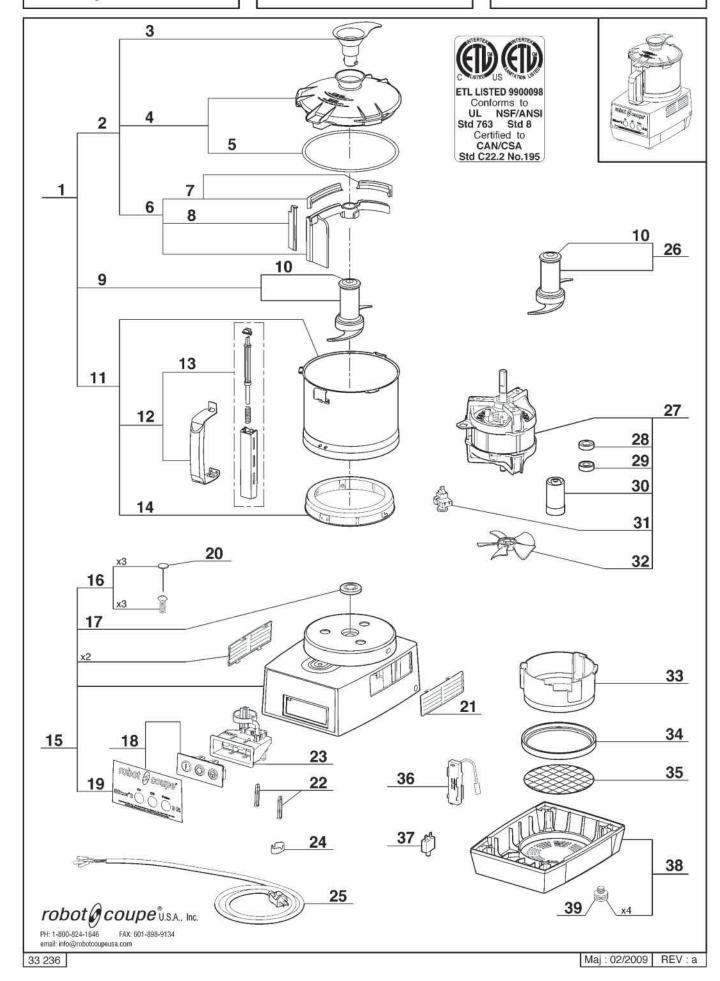
PH: 1-800-824-1646 Robot-Coupe USA, Inc Service Department Repair 264 South Perkins Street Ridgeland, MS 39157

For service in Canada contact the Robot-Coupe USA factory for repair instructions.

robot coupe® U.S.A., Inc.

Blixer® 2 Serial number 527xxxxx03

1 Speed, 120 Volt, 1 Phase 60Hz, 1 HP, 3450 RPM, 13 Amps





Blixer®2 Serial number 527xxxxx03

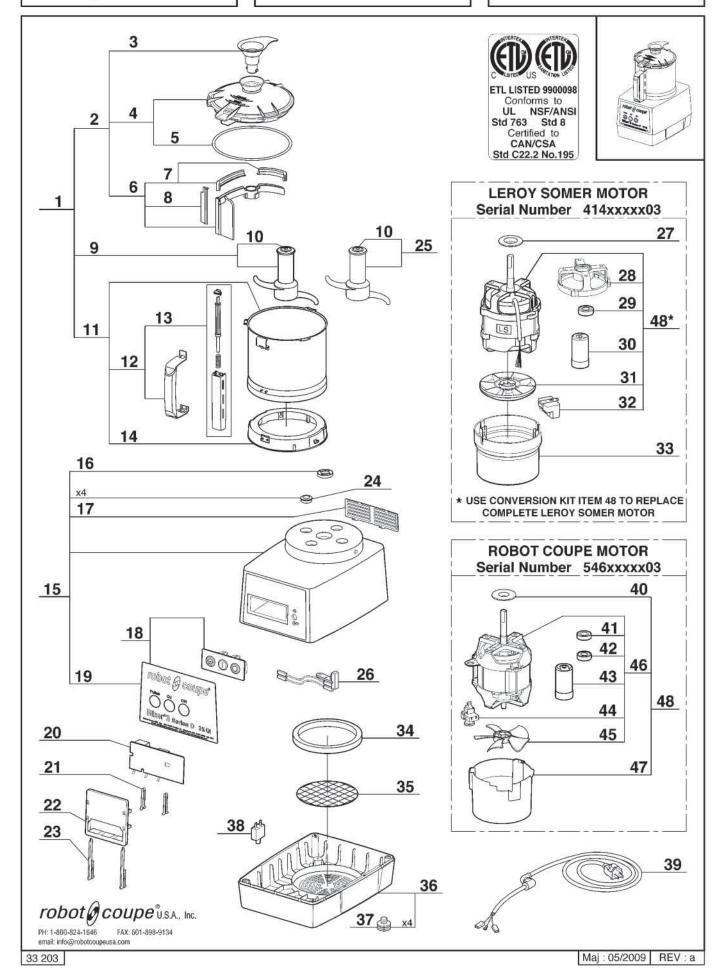
1 Speed, 120 Volt, 1 Phase 60Hz, 1 HP, 3450 RPM, 13 Amps

Index	Pièce / Part	Description
1	27 369	CUTTER ATTACHMENT
2	39 887	LID ASSEMBLY
3	39 749	SCRAPER HANDLE ASSEMBLY
4	39 810	LID ASSEMBLY + SEAL ASSEMBLY
5	39 756	LID SEAL
6	39 886	SCRAPER ARM ASSEMBLY
7	39 754	LID SCRAPER ASSEMBLY
8	39 885	BOWL SCRAPER
9	27 370	FINE SERRATED BLADE
10	104 935	BLADE CAP
0.0000		MINESCHIEF CONTROL CON
11	39 868	BOWL ASSEMBLY
12	39 867	BOWL HANDLE ASSEMBLY
13	39 866	SAFETY ROD ASSEMBLY
14	39 753	LOCKING WASHER ASSEMBLY
15	39 870	MOTOR SUPPORT ASSEMBLY
16	29 200	MOTOR SUPPORT SCREWS SET
17	501 010	SHAFT SEAL
18	39 872	CONTROL PANEL ASSEMBLY
19	39 874	FRONT PLATE
20	101 104	BOLT COVER
21	104 122	VENTILATION GRID
22	39 876	PANEL KEY ASSEMBLY
23	39 877	SAFETY ASSEMBLY
24	101 106	POWER CORD CLIP
25	39 890	POWER CORD
26	27 371	SERRATED BLADE
27	3 163	MOTOR
28	504 229	UPPER BALL-BEARING 6002 2RS
29	600 457	LOWER BALL BEARING 6201 2RS
30	600 089	STARTING CAPACITOR
31	500 296	MOTOR STARTING RELAY
32	117 610	MOTOR FAN
33	39 878	VENTILATION BAFFLE
34	39 879	ABSORBER
35	103 761	VENTILATION SCREEN
36	39 894	BREAKING MODULE
37	118 442	CIRCUIT-BREAKER
38	29 904	BASE ASSEMBLY
39	39 928	FOOT ASSEMBLY (x4)
33 236		Maj: 02/2009 REV: a
	-1 3	

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Blixer®3 Series D

1 Speed, 120 Volt, 1 Phase 60Hz, 1.5 HP, 3450 RPM, 10.5 Amps





Blixer 3 Series D Serial number 414xxxxx03

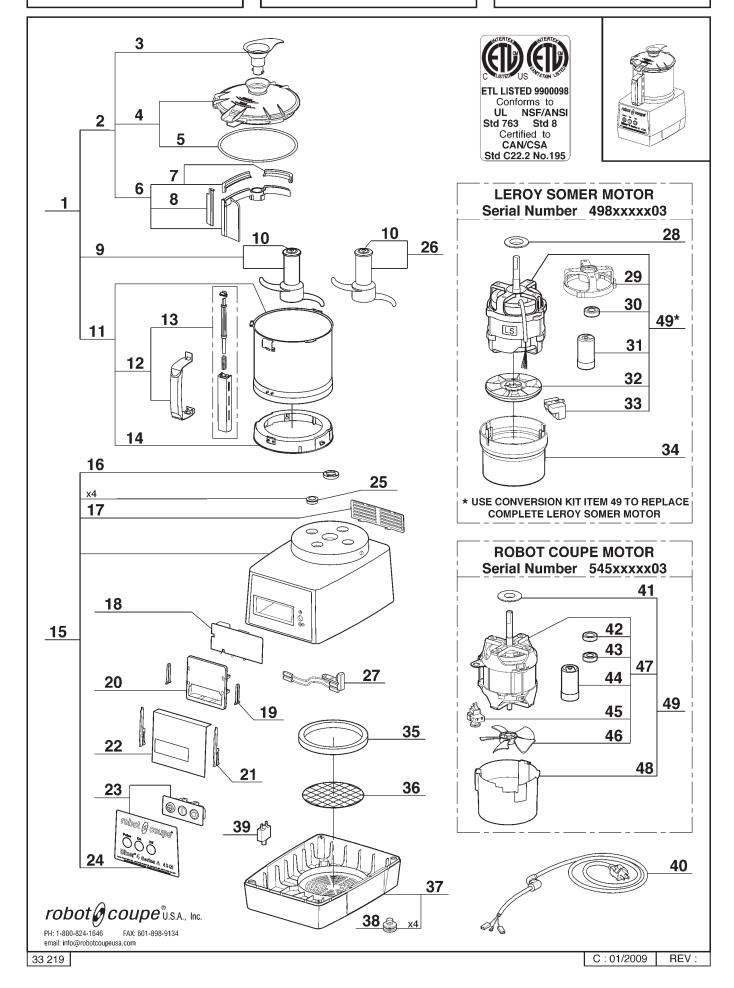
414xxxxx03 546xxxxx03 1 Speed, 120 Volt, 1 Phase 60Hz, 1.5 HP, 3450 RPM, 10.5 Amps

Index	Part / Pièce	Description	
1	27 337	BLIXER BOWL ATTACHMENT	
2	39 757	LID ASSEMBLY	
3	39 749	SCRAPER HANDLE	
4	39 810	LID + SEAL ASSEMBLY	
5	39 756	LID SEAL	
6	39 755	SCRAPER ARM ASSEMBLY	
7	39 754	LID SCRAPER ASSEMBLY	
8	39 746	BOWL SCRAPER ASSEMBLY	
9	27 347	FINE SERRATED BLADE	
10	104 935	BLADE CAP	
11	39 760	BOWL ASSEMBLY	
12	39 752	BOWL HANDLE ASSEMBLY	
13	39 751	SAFETY ROD ASSEMBLY	
14	39 797	LOCKING WASHER ASSEMBLY	
15	39 310	MOTOR SUPPORT ASSEMBLY	
16	501 010	SHAFT SEAL	
17	104 122	VENTILATION GRID	
18	39 311	CONTROL PANEL ASSEMBLY	
19	39 864	FRONT PLATE	
20	103 694	CONTROL BOARD	
21	102 913	PANEL KEY	
22	102 911	CONTROL BOARD SUPPORT	
23	117 703	CONTROL BOARD KEY	
24	104 070	BOLT COVER	
25	27 348	SERRATED BLADE	
26	29 441	CUTTER SAFETY SWITCH ASSEMBLY	
27	104 080	MOTOR CENTRING	
28	106 268	UPPER BALL-BEARING 6 203 2RS WITH BRACKET	
29	501 270	LOWER BALL-BEARING 6 203 2RS	
30	502 732	STARTING CAPACITOR	
31	39 286	MOTOR FAN	
32	508 277	MOTOR STARTING RELAY	
33	102 332	BAFFLE	
34	101 099	ABSORBER	
35	103 761	VENTILATION SCREEN	
36	39 201	BASE ASSEMBLY	
37	39 928	FOOT ASSEMBLY (x4)	
38	118 442	CIRCUIT-BREAKER	
39	504 277	POWER CORD	
40	104 078	MOTOR CENTRING	
41	504 229	UPPER BALL-BEARING 6 002 2RS	
42	600 457	LOWER BALL-BEARING 6 201 2RS	
43	600 089	STARTING CAPACITOR	
44	503 692	MOTOR STARTING RELAY	
45	117 610	MOTOR FAN	
46	3 183	MOTOR	
47	39 934	BAFFLE	
48	39 956	CONVERSION KIT FOR LEROY SOMER MOTOR	
3020			
33 203		Maj : 05/2009 REV	

robot coupe® u.s.A., Inc.

Blixer®4 Series A

1 Speed, 120 Volt, 1 Phase 60Hz, 1.5 HP, 3450 RPM, 11 Amps





Blixer 4 Series A

Serial number 498xxxxx03

545xxxxx03

1 Speed, 120 Volt, 1 Phase 60Hz, 1.5 HP, 3450 RPM, 11 Amps

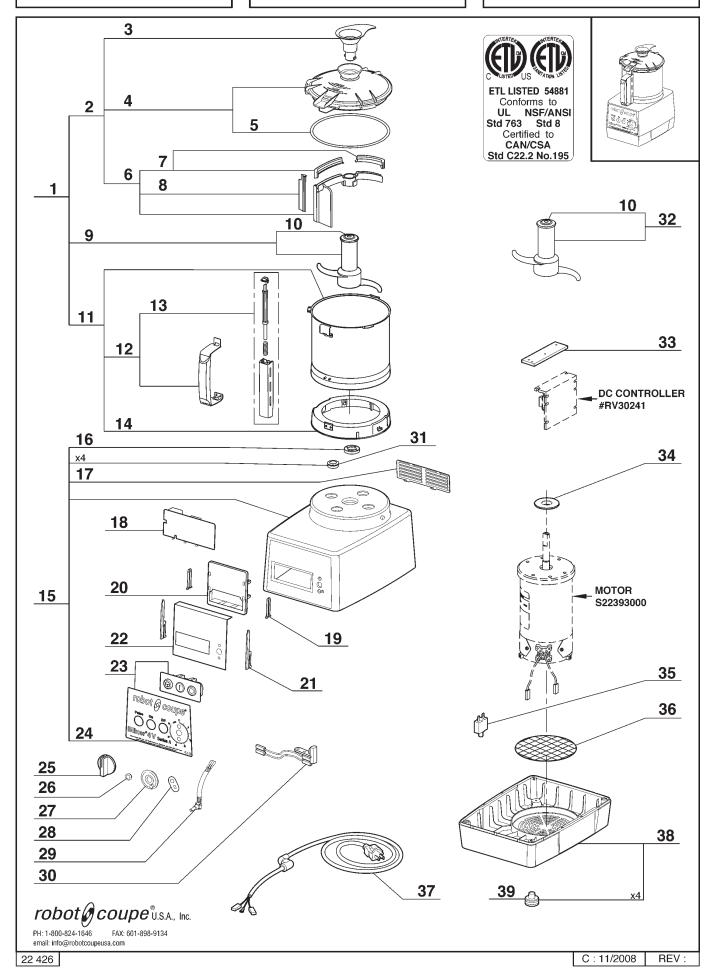
		545XXXXXU3
Index	Pièce / Part	Description
1	27 338	BLIXER BOWL ATTACHMENT
2	39 750	COMPLETE LID ASSEMBLY
3	39 749	SCRAPER HANDLE
4	39 741	LID ASSEMBLY
5	39 740	LID SEAL
6	39 748	SCRAPER ARM ASSEMBLY
7	39 747	LID SCRAPER ASSEMBLY
8	39 746	BOWL SCRAPER
9	27 349	FINE SERRATED BLADE
10	104 935	BLADE CAP
11	39 758	BOWL ASSEMBLY
12	39 744	BOWL HANDLE ASSEMBLY
13	39 743	SAFETY ROD ASSEMBLY
14	39 745	LOCKING WASHER ASSEMBLY
15	39 807	MOTOR SUPPORT ASSEMBLY
16	501 010	SHAFT SEAL
17	104 122	VENTILATION GRID
18	103 694	CONTROL BOARD
19	102 913	PANEL KEY
20	102 911	CONTROL BOARD SUPPORT
21	117 703	CONTROL BOARD KEY
22	104 131	CONTROL BOARD INSULATOR
23	39 808	CONTROL PANEL ASSEMBLY
24	39 809	FRONT PLATE
25	104 070	BOLT COVER
26	27 350	SERRATED BLADE
27	29 441	SAFETY SWITCH ASSEMBLY
28	104 080	MOTOR CENTRING
29	106 268	UPPER BALL-BEARING 6 203 2RS WITH BRACKET
30	501 270	LOWER BALL-BEARING 6 203 2RS
31	502 732	STARTING CAPACITOR
32	39 286	MOTOR FAN
33	508 277	MOTOR STARTING RELAY
34	102 332	BAFFLE
35	101 099	ABSORBER
36	103 761	VENTILATION SCREEN
37	39 201	BASE ASSEMBLY
38	39 928	FOOT ASSEMBLY (x4)
39	118 442	CIRCUIT-BREAKER
40	504 277	POWER CORD
41	104 078	MOTOR CENTRING
42	504 229	UPPER BALL-BEARING 6 002 2RS
43	600 457	LOWER BALL-BEARING 6 201 2RS
44	600 089	STARTING CAPACITOR
45	503 692	MOTOR STARTING RELAY
46	117 610	MOTOR FAN
47	3 183	MOTOR
48	39 934	BAFFLE CONVERGIONAL FOR LEDGY COMER MOTOR
49	39 956	CONVERSION KIT FOR LEROY SOMER MOTOR
33 219		C: 01/2009 REV:



BLIXER[®]4V SERIES A

Serial number 502xxxxx03

Variable Speed, 120 Volt, 1 Phase 60Hz, 2 HP, 370-3450 RPM, 12 Amps





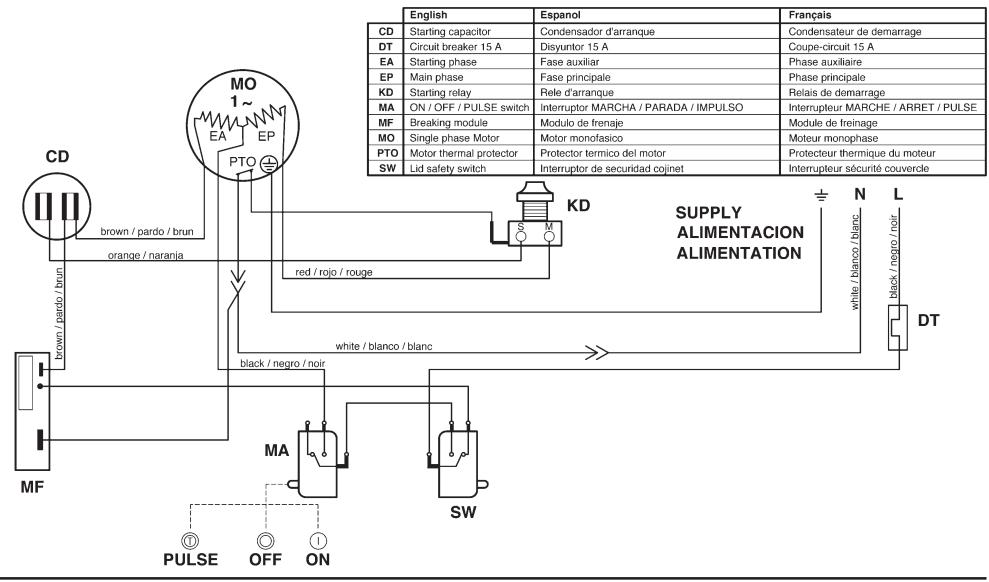
BLIXER®4V SERIES A

Serial number 502xxxxx03

Variable Speed, 120 Volt, 1 Phase 60Hz, 2 HP, 370-3450 RPM, 12 Amps

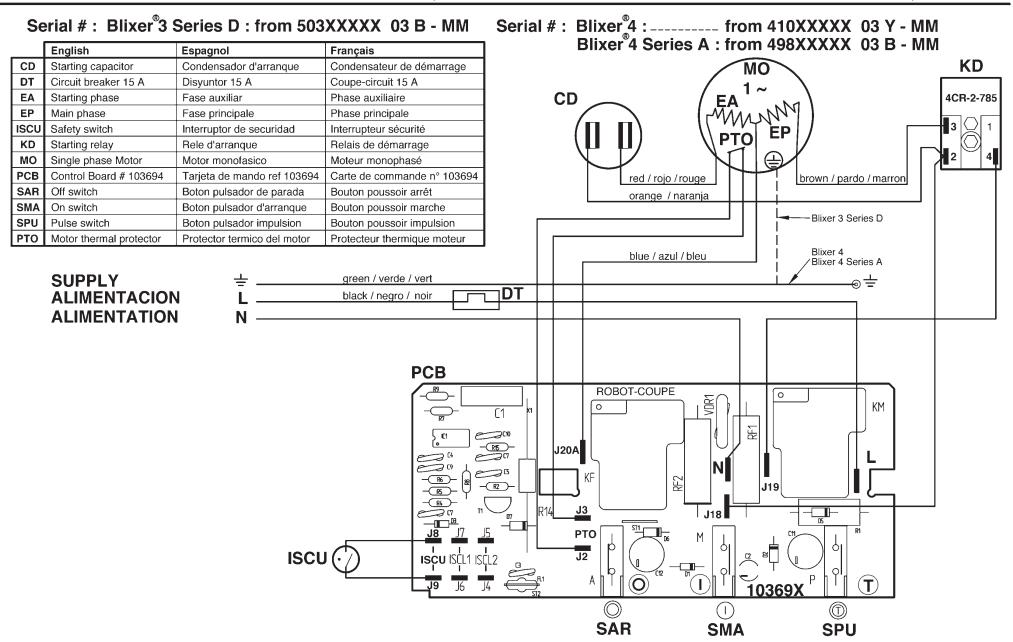
1			
2 39 750 COMPLETE LID ASSEMBLY 3 39 741 LID ASSEMBLY LID ASSEMBLY LID ASSEMBLY LID ASSEMBLY LID ASSEMBLY 3 37 746 LID SCHAPER ARM ASSEMBLY 3 39 746 BOWL SCHAPER ASSEMBLY 9 27 349 BOWL ASSEMBLY 10 104 935 BLADE CAP 11 39 758 BOWL ASSEMBLY 13 39 758 BOWL ASSEMBLY 14 39 758 BOWL ASSEMBLY 15 39 804 MOTORS SUPPORT ASSEMBLY 15 39 804 MOTORS SUPPORT ASSEMBLY 16 50 1010 SHAPER ASSEMBLY 17 104 122 VENT COVER 18 103 995 CONTROL BOARD SUPPORT 101 102 911 CONTROL BOARD SUPPORT 101 103 905 CONTROL BOARD SUPPORT 101 103 906 FRONT PLATE 117 703 908 FRONT PLATE 117 703 90 PANEL ASSEMBLY 101 501 PANEL ASSEM	Index	Pièce / Part	Description
3 39 749 SCRAPER HANDLE 4 39 740 LID ASSEMBLY 5 39 740 LID SCRAPER AIM ASSEMBLY 7 39 747 LID SCRAPER AIM ASSEMBLY 8 39 748 BOWL SCRAPER 9 27 349 56 BOWL SCRAPER 10 104 935 BOWL SCRAPER 12 39 744 BOWL HANDLE ASSEMBLY 14 39 745 BOWL HANDLE ASSEMBLY 15 39 806 MOTOR SUPPORT ASSEMBLY 16 501 010 STAPE SCRAPER 17 104 122 VENT COVER 18 103 966 CONTROL BOARD SUPPORT 18 117 703 CONTROL BOARD SUPPORT 19 102 913 PANEL KEY 20 102 913 PANEL KEY 21 104 130 806 CONTROL BOARD SUPPORT 22 104 131 STAPE SCRAPER 23 39 806 CONTROL BOARD SUPPORT 24 107 30 806 FORT PLATE 25 117 703 CONTROL BOARD NINULTOR 26 103 308 POTENTIOMETER HANDLE 27 104 407 POTENTIOMETER HANDLE 28 101 551 POTENTIOMETER HANDLE 29 39 20 29 441 SAFETY SWITCH ASSEMBLY 30 11 642 POTENTIOMETER STOP 31 104 076 MOTOR SUPPORT 31 104 076 MOTOR SUPPORT 32 11 104 12 VENT ASSEMBLY 33 104 077 SUPPORT ASSEMBLY 34 112 287 SPEED CONTROL BOARD SUPPORT 35 116 442 CIRCUTH-BREAKER 36 103 761 VENT ASSEMBLY 37 504 277 POWEN CONTROL SOREMALY 38 39 208 MOTOR CENTRING 39 39 208 FORT NINU SCREEN 39 39 208 BASE ASSEMBLY 39 39 208 BASE ASSEMBLY 39 39 208 BASE ASSEMBLY 4 SAFETY SWITCH ASSEMBLY 4 CONTROL PREAKER 4 CONTROL PREAKER 4 CONTROL PREAKER 5 CONTROL PREAKER 5 CONTROL PREAKER 5 CONTROL PREAKER 5 CONTROL PREAKER 6 CONTROL PREAKER 7 SWITCH ASSEMBLY 7 POWEN CONTROL PREAKER 7 POWEN C	1	27 338	BLIXER BOWL ATTACHMENT
4 39 741 UD ASSEMBLY 6 39 746 UD SALL 7 39 747 UD SCHAPER ARM ASSEMBLY 10 39 746 BOWL SCHAPER ASSEMBLY 9 27 349 SE BOWL ASSEMBLY 11 39 748 BOWL ASSEMBLY 12 39 748 BOWL ASSEMBLY 13 39 743 BOWL ASSEMBLY 14 39 745 BOWL ASSEMBLY 15 39 804 MOTOR SUPPORT ASSEMBLY 16 501 010 SHAFT SEAL 17 104 122 VENT COVER 18 103 896 CONTROL BOARD BUPPORT 19 102 911 CONTROL BOARD BUPPORT 101 117 703 POTENTIONE BOARD INSULATOR 20 102 911 CONTROL BOARD MULATOR 21 117 703 POTENTIONETER HANDLE 22 104 131 CONTROL BOARD MULATOR 23 39 805 CONTROL PANEL ASSEMBLY 24 39 806 FRONT PLATE BOARD 25 110 351 POTENTIONETER HANDLE 26 103 356 POTENTIONETER HANDLE 27 104 440 POTENTIONETER MITOR 28 101 551 POTENTIONETER ASSEMBLY 29 39 202 POTENTIONETER ASSEMBLY 39 11 140 470 POTENTIONETER ASSEMBLY 39 11 12 287 SON BOARD SUPPORT 39 11 12 287 SON BOARD SUPPORT 39 39 208 FORT MITOR SUPPORT 39 30 30 30 30 30 30 30 30 30 30 30 30 30	2	39 750	COMPLETE LID ASSEMBLY
5 39 740 LID SEAL SCRAPER ARIM ASSEMBLY LID SCRAPER ARIM ASSEMBLY LID SCRAPER ARIM ASSEMBLY B 37 747 LID SCRAPER ARIM ASSEMBLY LID SCRAPER SSEMBLY B 27 349 568 LID CAP LID CA	3	39 749	SCRAPER HANDLE
6 39 746 SCRAPER ARIA ASSEMBLY 8 39 746 SOW, SCRAPER ASSEMBLY 9 27 349 FINE SERRATED BLADE 9 17 39 748 SOW, SCRAPER 11 39 758 SOW, ASSEMBLY 13 39 743 SOW, ASSEMBLY 14 39 743 SOW, ASSEMBLY 15 39 804 SOW, ASSEMBLY 16 501 010 SOW, ASSEMBLY 17 104 122 CONTROL BOADS SOW, ASSEMBLY 18 103 596 CONTROL BOADS SOW, ASSEMBLY 19 102 913 CONTROL BOADS SOW, ASSEMBLY 10 117 104 122 CONTROL BOADS SOW, ASSEMBLY 10 117 103 SOW, ASSEMBLY 10 10 10 10 10 10 10 10 10 10 10 10 10 1	4	39 741	LID ASSEMBLY
7 39 747 LID SCRAPER ASSEMBLY 8 39 746 BOWL SCRAPER 10 14 935 BOWL SCRAPER 11 39 758 BOWL ASSEMBLY 12 39 744 BOWL HANDLE ASSEMBLY 13 9745 LOCKING WASHER ASSEMBLY 14 39 745 LOCKING WASHER ASSEMBLY 15 39 804 WASHER ASSEMBLY 16 501 010 BOWL ANDLE ASSEMBLY 17 104 122 VENT COVER 18 103 666 CONTROL BOARD DAPPORT 19 117 703 CONTROL BOARD SUPPORT 117 107 39 805 CONTROL BOARD SUPPORT 117 107 107 107 107 107 107 107 107 107	5	39 740	LID SEAL
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11 39 758 BOWL ASSEMBLY BOWL AND LE ASSEMBLY FOOT ASSEMBLY (44)	9	27 349	FINE SERRATED BLADE
39 744 39 745 SAFTY ROD ASSEMBLY SAFTY ROD ASSEMBLY LOCKING WASHER ASSEMBLY MOTOR SUPPORT ASSEMBLY SHAFT SEAL UPTO COVER CONTROL BOARD SUPPORT CONTROL BOARD INSULATOR	10	104 935	BLADE CAP
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19	12	39 744	BOWL HANDLE ASSEMBLY
17	13	39 743	SAFETY ROD ASSEMBLY
104 122 VENT COVER	14	39 745	LOCKING WASHER ASSEMBLY
104 122	15	39 804	MOTOR SUPPORT ASSEMBLY
103 696	16	501 010	SHAFT SEAL
102 913 PANEL KEY CONTROL BOARD SUPPORT	17	104 122	VENT COVER
20	18		
117 703	19	102 913	PANEL KEY
22 104 131 CONTROL BOARD INSULATOR CONTROL PANEL ASSEMBLY CONTROL PANEL ASSEMBLY POTENTIOMETER HANDLE POTENTIOMETER NUT POTENTIOMETER NUT POTENTIOMETER NUT POTENTIOMETER STOP POTENTIOMETER ANTI-ROTATING WASHER POTENTIOMETER ANTI-ROTATING WASHER POTENTIOMETER ASSEMBLY SAFETY SWITCH ASSEMBLY SEPED CONTROLLER SUPPORT CIRCUIT-BREAKER CIRCUIT-BREAKER CIRCUIT-BREAKER VENTILATION SCREEN 39 201 BASE ASSEMBLY FOOT ASSEMBLY SPEED CONTROLLER SUPPORT SAFETY SWITCH ASSEMBLY SEPED CONTROLLER SUPPORT SAFETY SWITCH ASSEMBLY FOOT ASSEMBLY (x4)	20	102 911	CONTROL BOARD SUPPORT
23 39 805	21	117 703	CONTROL BOARD KEY
24 39 806 FRONT PLATE POTENTIOMETER HANDLE POTENTIOMETER NUT POTENTIOMETER STOP POTENTIOMETER STOP POTENTIOMETER ANTI-ROTATING WASHER POTENTIOMETER ASSEMBLY BOLT COVER SERRATED BLADE MOTOR CENTRING SERRATED SLADE MOTOR CENTRING STATE 118 442 CIRCUIT-BREAKER VENTILATION SCREEN POWER CORD BASE ASSEMBLY FOOT ASSEMBLY FOR ASSEMBLY FOOT ASSEMBLY FOOT ASSEMBLY FOR A	22	104 131	CONTROL BOARD INSULATOR
117 073	23	39 805	CONTROL PANEL ASSEMBLY
26 103 308 POTENTIOMETER NUT POTENTIOMETER STOP POTENTIOMETER STOP POTENTIOMETER ANTI-POTATING WASHER POTENTIOMETER ASSEMBLY SAFETY SWITCH ASSEMBLY BOLT COVER SERRATED BLADE MOTOR CENTRING SPEED CONTROLLER SUPPORT CIRCUIT-BREAKER POWER CORD BASE ASSEMBLY FOOT ASSEMBLY	24	39 806	FRONT PLATE
27	25	117 073	POTENTIOMETER HANDLE
28	26	103 308	POTENTIOMETER NUT
29	27	104 440	POTENTIOMETER STOP
30	28	101 551	POTENTIOMETER ANTI-ROTATING WASHER
31 104 070 SERRATED BLADE 32 27 350 SERRATED BLADE 33 104 078 MOTOR CENTRING 34 112 287 SPED CONTROLLER SUPPORT 35 118 442 CIRCUIT-BREAKER 36 103 761 VENTILATION SCREEN 37 504 277 POWER CORD 39 39 201 BASE ASSEMBLY 7 FOOT ASSEMBLY (x4)	29	39 202	POTENTIOMETER ASSEMBLY
32	30	29 441	SAFETY SWITCH ASSEMBLY
33	31	104 070	BOLT COVER
34	32	27 350	SERRATED BLADE
118 442 CIRCUIT-BREAKER 103 761 VENTILATION SCREEN 37 504 277 BASE ASSEMBLY 39 39 928 FOOT ASSEMBLY (x4)	33	104 078	MOTOR CENTRING
36	34	112 287	SPEED CONTROLLER SUPPORT
37	35	118 442	CIRCUIT-BREAKER
38 39 201 39 928 BASE ASSEMBLY FOOT ASSEMBLY (x4)	36	103 761	VENTILATION SCREEN
39 39 928 FOOT ASSEMBLY (x4)	37	504 277	POWER CORD
	38	39 201	BASE ASSEMBLY
22 426 C: 11/2008 REV:	39	39 928	FOOT ASSEMBLY (x4)
22 426 C:11/2008 REV:			
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Blixer®2 Serial #: from 527XXXXX 03 B - MM



ESQUEMA CONEXIONES

SCHEMA ELECTRIQUE



robot@coupe*

N° 407867 e Maj: 04/09 **ELECTRIC DIAGRAM**

ESQUEMA CONEXIONES

SCHEMA ELECTRIQUE

Mai: 07/08



Procedure to set Minimum and Maximum speed: See page 2/2

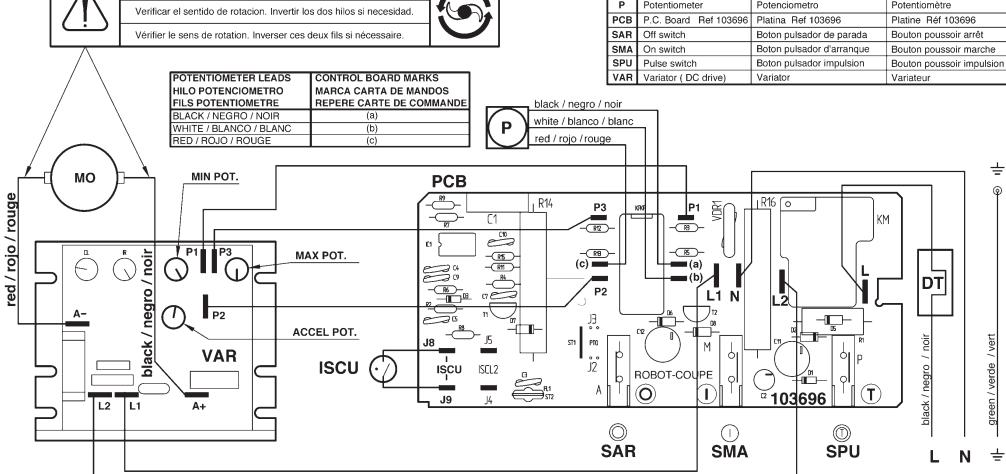
Modo de reglaje de las velocidades Mini y Maxi : Véase pagina 2/2

Procédure de réglage des vitesses Mini et maxi : Voir page 2/2

Check direction of rotation. Reverse these two wires if necessary

Serial #: Blixer[®]4 V----: from 415XXXXX 03 Y - MM Blixer[®]4 V Series A: from 502XXXXX 03 B - MM

	English	Espagnol	Français
DT	Circuit-breaker	Disyuntor	Coupe-circuit
ISCU	Cutter bowl safety switch	Interruptor de securidad cortador	Interrupteur sécurité cutter
MO	Motor	Motor	Moteur courant continu
Р	Potentiometer	Potenciometro	Potentiomètre
PCB	P.C. Board Ref 103696	Platina Ref 103696	Platine Réf 103696
SAR	Off switch	Boton pulsador de parada	Bouton poussoir arrêt
SMA	On switch	Boton pulsador d'arranque	Bouton poussoir marche
SPU	Pulse switch	Boton pulsador impulsion	Bouton poussoir impulsion
VAR	Variator (DC drive)	Variator	Variateur





N° 402288 c 1/2

Blixer[®]4 V - Blixer[®]4 V Series A

120V/60Hz 12A Single phase

ELECTRIC DIAGRAM

ESQUEMA CONEXIONES

SCHEMA ELECTRIQUE

PROCEDURE TO SET MINIMUM AND MAXIMUM SPEED

This procedure requires a qualified electrician

FAILURE TO FOLLOW THIS PROCEDURE WILL VOID YOUR WARRANTY.

DANGER: Risk of electric shock. During the procedure the apparatus is under voltage.

Put the Cutter bowl, without blade, on the motor base. Close the lid on the bowl. Lay the apparatus on its right side.

Connect a voltmeter (DC voltage measure) in parallel with motor to A+ and A- on the variator (VAR).

Apply power to the apparatus. Run the motor by pushing the On knob.

1. **Minimum speed** setting :

Rotate the apparatus knob to full OFF (counterclockwise)

On the variator (VAR), adjust MIN POT to read 8.5 volts (±0.2 volts).

2. Maximum speed setting:

Rotate the apparatus knob to full ON (clockwise)

On the variator (VAR), adjust MAX POT to read 90 volts (±0.2 volts).

If it is impossible to achieve 90 volts with MAX POT, then adjust ACCEL POT to read 90 volts.

Caution: if the ACCEL POT is reset then repeat the full setting procedure of the minimum and maximum speed.

PROCESO DE REGLAJE DE LAS VELOCIDADES MAXI Y MINI

Efectuar con personal calificado

EL NO RESPETO DE ESTE PROCESO ANULARA VUESTRA GARANTIA

PELIGRO: Riesgo de choque electrico. Durante el proceso el aparato esta sobre tension.

Meter la cuba sin el cuchillo. Cerrar la tapa sobre la cuba. Acostar el aparato sobre el lado derecho.

Conectar un voltimetro (sobre tension continua) en derivacion con el motor, entre A+ y A- sobre el variador (VAR).

Meter el aparato sobre tension. Arrancar el motor apretando el boton de marcha.

1. Reglaje de la **velocidad mini** :

Volver el boton del aparato al mini (al tope del sentido contrario de las agujas del reloj).

Sobre el variador (VAR), ajustar MIN POT para tener 8.5 voltios (±0.2 voltios).

2. Reglaje de la velocidad maxi:

Volver el boton del aparato al maxi (al tope del sentido de la agujas del relo).

Sobre el variador (VAR), ajustar MAX POT para tener 90 voltios (±0.2 voltios).

Si el reglaje a 90 voltios es imposible con MAX POT, ajustar ACCEL POT para conseguir 90 voltios.

Cuidado: En este caso, volver a hacer el reglaje completo para la velocidad mini y la velocidad maxi.

LE NON RESPECT DE CETTE PROCEDURE ANNULERA VOTRE GARANTIE.

DANGER: Risque de choc électrique. Durant la procédure l'appareil est sous tension.

Mettre en place la cuve Cutter sans le couteau. Fermer le couvercle sur la cuve. Coucher l'appareil sur son côté droit. Brancher un voltmètre (mesure de tension continue) en parallèle avec le moteur, entre A+ et A- sur le variateur (VAR).

Mettre l'appareil sous tension. Démarrer le moteur en appuyant sur le bouton Marche.

1. Réglage de la vitesse mini :

Tourner le bouton de l'appareil au minimum (en butée dans le sens anti-horaire).

Sur le variateur (VAR), ajuster MIN POT pour avoir 8.5 volts (±0.2 volts).

2. Réglage de la vitesse maxi :

Tourner le bouton de l'appareil au maximum (en butée dans le sens horaire).

Sur le variateur (VAR), ajuster MAX POT pour avoir 90 volts (±0.2 volts).

Si le réglage à 90 volts est impossible avec MAX POT, ajuster ACCEL POT pour obtenir 90 volts.

Attention: Dans ce cas, refaire ensuite le réglage complet pour la vitesse mini et la vitesse maxi.



PROCEDURE DE REGLAGE

DES VITESSES MINI ET MAXI

A effectuer par un personnel qualifié

N° 402288 c 2/2 Maj : 07/08





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